



Material - IS 617 4600

Standard Specification for Aluminium and Aluminium Alloy Ingots and Castings for Group - Non-Ferrous Alumium Alloy

Sub Group - IS 617 Aluminium and Aluminium Alloy Ingots and Castings for General Engineering Purposes Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Ingot and Casting

Chemical Composition			Heat Treatment	
Copper	Cu %	0.100 max.	As-Cast	
Iron	Fe %	0.600 max.		
Magnesium	Mg %	0.100 max.		
Manganese	Mn %	0.500 max.		
Nickel	Ni %	0.100 max.		
Silicon	Si %	10.000 - 13.000		
Lead	Pb %	0.100 max.		
Tin	Sn %	0.050 max.		
Zinc	Zn %	0.100 max.	Mechanical Properties	
Aluminium	Al %	Balance	Tensile Strength in Mpa	160 - 190
-	-		Yield Strength in Mpa	55 - 69
-	-	-	Elongation in %	5 - 7
-	-	-	Reduction of Area in %	-
-	-		Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
BS401	AS	Australia	Ingot and Casting	
CA401	AS	Australia	Ingot and Casting	
CB401	AS	Australia	Ingot and Casting	
CC401	AS	Australia	Ingot and Casting	
B413.0	AA	USA	Casting	
LM6	BS	British	Ingot and Casting	
ADC 2	JIS	Japan	Ingot and Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.